

(A Govt Recognized ★★Star Export House)

## **SPECIFICATION OF MAHACOL RED 2G S**

PRODUCT DESCRIPTION		
Brand Name	Mahacol Red 2G S	
C.I. Name	Food Red 10	
C.I. No.	18050	
CAS Registry No.	3734-67-6	
EU No.	223-098-9	
Molecular Weight	509.43	
Chemical Formula	C18H13N3O8S2Na2	
E. E. C. NO.	E-128	

No.	o. CHARACTERISTIC		
1)	Total dye content, corrected for sample dried at 135°C for 3 hr. Percent by Mass, min.	80.00	
2)	Loss on drying at 135°C, Percent by mass and chlorides & Sulphates express as sodium salts, percent by mass Max	15.00	
3)	Water-insoluble matter, percent by mass, Max.	00.20	
4)	Combined ether extracts, percent by mass, Max.	00.20	
5)	Subsidiary dyes, percent by mass, Max.	02.00	
6)	Dye intermediates, percent by mass, max.	00.50	
7)	Unsulfonated primary aromatic amine (calculated as aniline) Percent by mass, max.	00.01	
8)	Lead, mg/kg, Max.	10.00	
9)	Arsenic, mg/kg, Max.	03.00	
10)	Heavy metals, (as pb) mg/kg, max	40.00	
11)	Mercury, mg/kg, Max.	01.00	
12)	Chromium, mg/kg, Max.	05.00	
13)	Cadmium, mg/kg, Max.	01.00	

SOLUBILITY TO		
Acids	Excellent	
Neutral	Excellent	
Alkaline	Best	
Baking 205°C (400oF)	Better	
Light	Excellent	
Heat	Best	

SOLUBILITY AT ROOM TEMPERATURE		
Water (gm/ltr)	180.00	
Glycerin (gm/ltr)	10.00	
Propylene Glycon (gm/ltr)	30.00	
Ethanol (95%) (gm/ltr)	Trace	

STANDARD PACKAGING		
25 Kgs / 20 Kgs / 10 Kgs	Paper Bags / HDPE Bags	
25 Kgs / 20 Kgs	Fiber Drum / Plastic Drum	
Big Bags type	On Request	

**COLOR REFERENCE** 

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